

# '00' Kits of Etched Brass with Metal details



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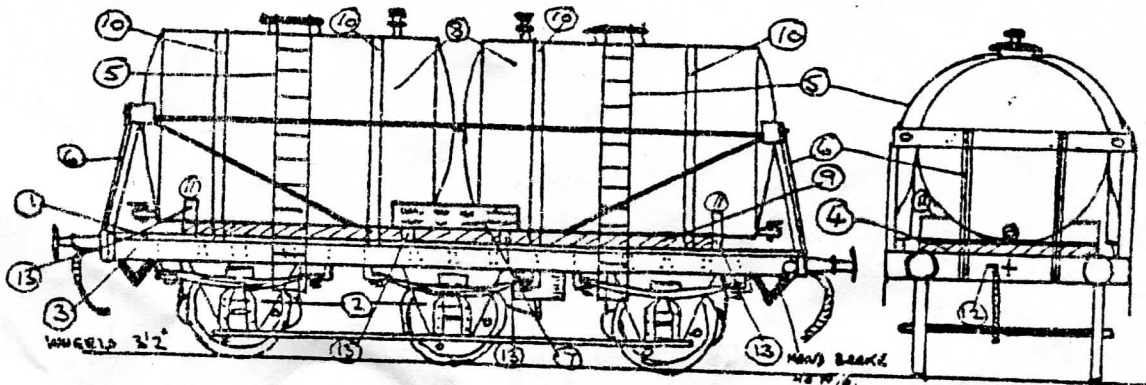
## G.W.R. "DUPLEX" MILK WAGON

GENERAL: Remove parts from fret with sharp craft knife, file off remainder of retaining pip with needle file.

1. Take wagon base (1) and with the aid of steel or similar rectangular block, bend down inner buffer beams.
2. Carefully bend u/f channels (2) rivet detail within the channel. This is best done by bending one lip in a vice, then putting a piece of 1/8th brass, or similar, against the inside right angle, trapping in a vice with unbent lip sticking proud, with a straight edge bend over the other lip. Affix both channels to underside of body, edges level with outside of wagon base.
3. Affix tank cradles (13) to wagon base.
4. Take tank bodies (8) and form, with the aid of round piece of wood, into a loose cylindrical shape. Take the inner of the two tank ends and drill small hole in centre where marked. Next take one end and form tank body into the recess on tank end, a slight bit of trimming may be necessary on tank body owing to shrinkage of white metal ends. When satisfied glue or solder and fit other end. Repeat for other tank.
5. Attach tanks to cradles, making sure they are equidistant from both ends, with spacing wire between tanks.
6. Fit chassis/tank strengthening strips (9) (4) (shaded on drawing). Fit tank stays (10).
7. Attach buffer beam overlays (12) and attach end stanchions (6). Fit buffers.
8. Carefully bend the flange top of 'w' iron plates (2) to 90° away from etched brake detail, attach to underside of wagon body ensuring that the axle holes are opposite and the wagon sits level on its wheels. Fit axle boxes.
9. Affix wire stays (B thick lines on drawing).
10. Attach tank fillers and vents, ladders (5) and tank loading instructions (7).

### PAINTING:

(LONDON CO-OP) Red tanks, Gold lettering. Black underframe. White G.W. lettering. White hand-brake.



W.K. [Signature]  
DBS